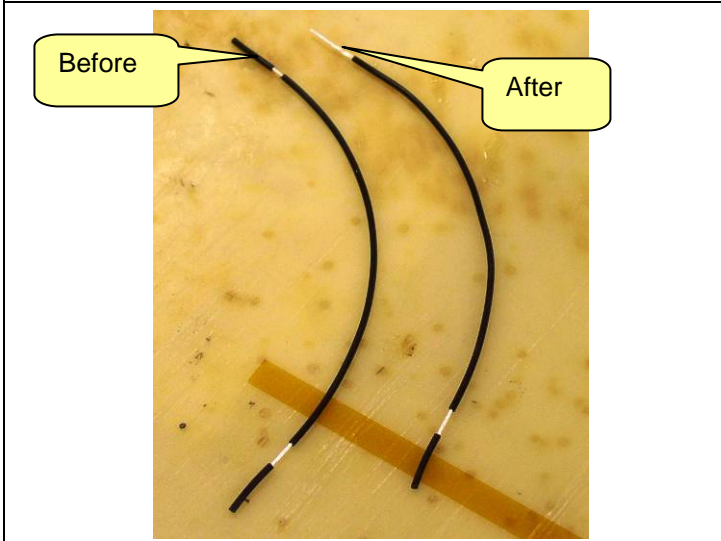


 PETERS WRITING SERVICES	Operational Sheet #	OP-203-10	Rev: A
	Description: Shield Prep – Soldering		
 TQC	 Work Content	 Verify	Safety 

Supplies and Tooling					
Part No.	Description	Qty	Part No.	Description	Qty


1 Remove excess from lead to expose wire.



2 Solder exposed end of lead to shield.



3 Checked by Certified Solder Inspector.

 **Certified Solder Inspector:
no fray, tails, or solder
balls. Proper wetting,
correct stress relief loop &
number of wraps.**

4 Center shield on tape. Rotate lengthwise to tape both sides.



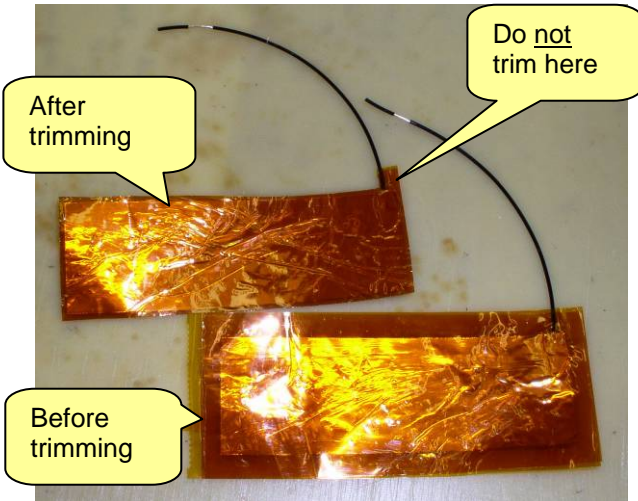
5 Smooth air bubbles out.



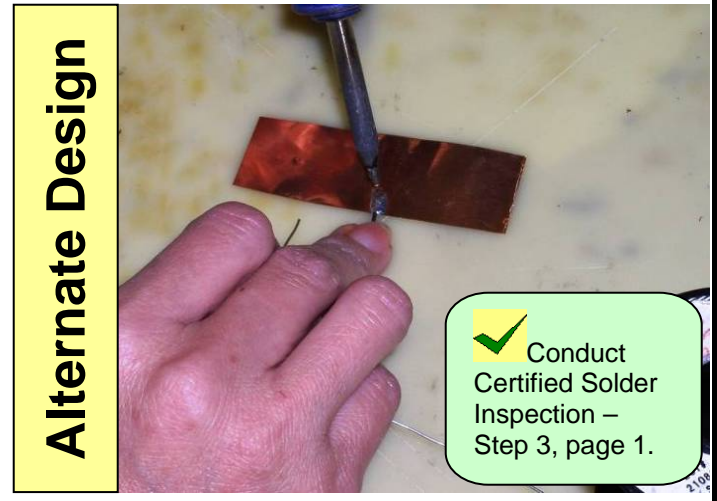
6 Trim excess tape around shield.



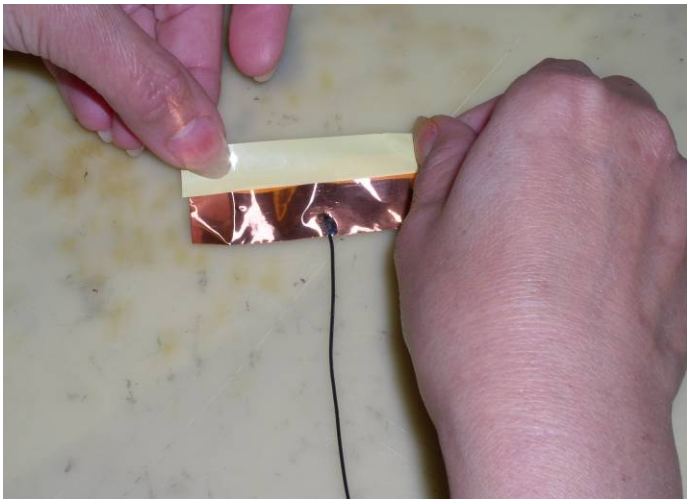
7 Complete.



1 Solder exposed end of lead to shield.



2 Tape edges, folding tape over both sides of shield.



3 Complete.

